

## Important Information for you PoweFlow: FAZE **ECO**

- **Installation and User Manual**

IMPORTANT SAFETY INFORMATION, PLEASE READ AND UNDERSTAND THIS MANUAL BEFORE COMMENCING WORK



## Thank you for choosing PowerFlow

PowerFlow's Mission is to continually develop efficient energy storage technologies in order to increase the availability of low carbon generated power. This will contribute to CO2 reduction and help to protect our planet for future generations, something PowerFlow are very passionate about.

Decades of combined experience has been deeply integrated into your PowerFlow product. From its class leading efficiency, to the highest of safety standards, every component has been carefully considered to ensure long lasting reliable operation. All of our products are fully designed and 100% manufactured in the UK at our factory in Herefordshire, helping to support Great British manufacturing.

Ian Murray: Managing Director  
PowerFlow Energy Ltd

## Register Your Product.

Don't forget to register your product on the PowerFlow website. This will extend your FAZE ECO's 3 year standard warranty for an additional 2 years absolutely free.

Visit: [www.powerflowenergy.com/warrantyregistration](http://www.powerflowenergy.com/warrantyregistration)

## Contact Us

If you have any questions about our products, our website is designed to provide support. Should you not find what you are looking for, you can contact us using the details below.



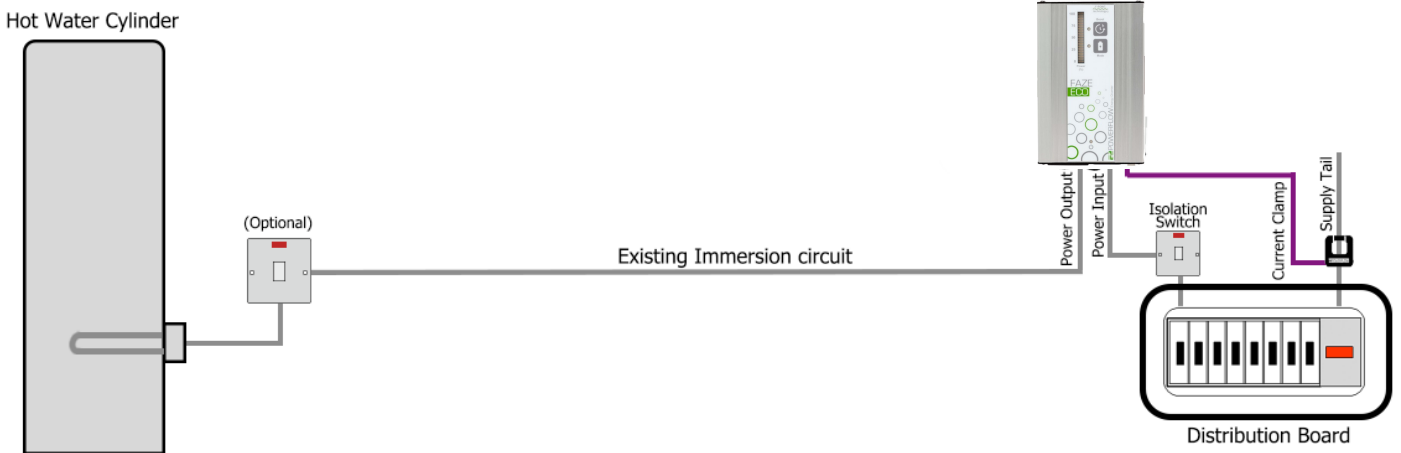
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# 1. Quick Installation Guide

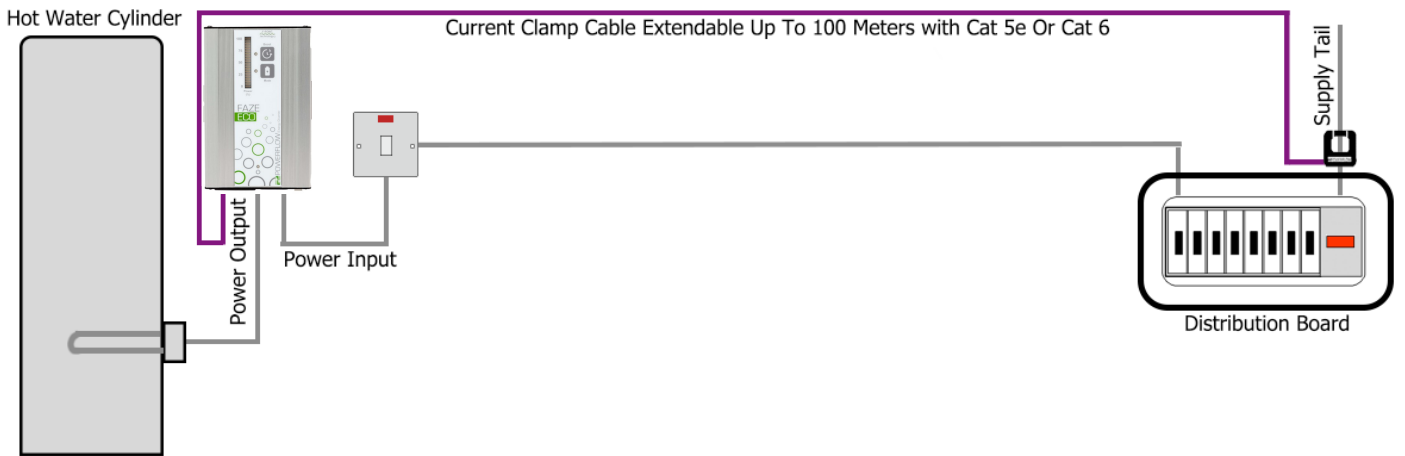
## 1.1 Installation Adjacent to the Distribution Board:

When the immersion heater operates on a dedicated circuit, it is advisable to install the FAZE adjacent to the distribution board. This location is recommended as it means the current clamp cable run can be short, making for a more straightforward and faster installation.



## 1.2 Installation Adjacent to the Load:

If the immersion heater shares its circuit with other devices, the FAZE unit must be positioned near the load. As a result, this setup requires the current clamp to be wired a longer distance to the distribution board. Should the distance exceed 5 meters, the cable can be extended using either Cat 5e or Cat 6 cable.



## 1.3 Installation Steps 1, 2 and 3



### Step 1. Unboxing:

First set aside the accessories box, which contains the mounting brackets, push-fit connector, and current clamp. Then, from beneath the bottom insert, retrieve the power input and power output cables.



### Step 2. Isolator Installation:

Install a 20A double pole isolator switch (sold separately) and connect the pre-wired 'Power In' cable to the isolator's load side.



### Step 3. Installing FAZE ECO:

Secure the FAZE ECO unit to a vertical wall using the provided self-tapping screws and rawl plugs, ensuring there is sufficient space around the device for airflow as shown in the diagram. Take note of FAZE ECO's IP20 rating when choosing a mounting location.

## 1.4 Installation Options For Step 4 and 5:

### Option A: Installation Adjacent to the Distribution Board

- Refer to Steps 4 and 5 on Page 7 for detailed instructions.

### Option B: Installation Adjacent to the Hot Water Cylinder or Load

- Refer to Steps 4 and 5 on Page 8 for detailed instructions.

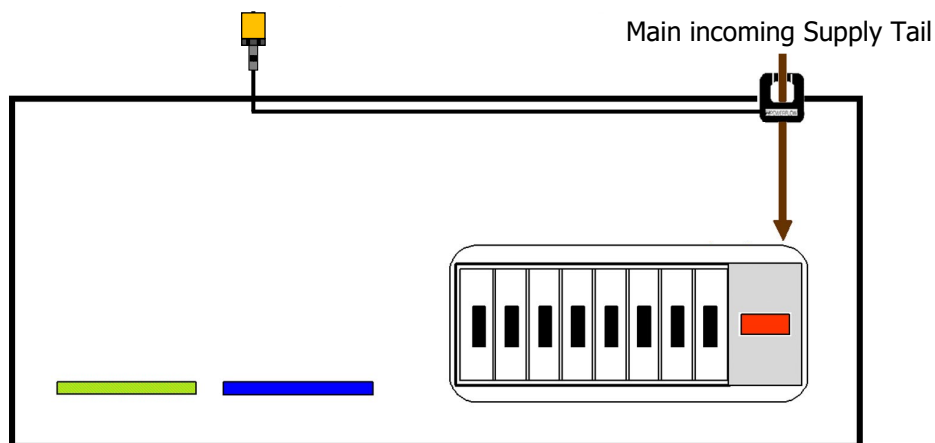
## 1.5 Step 6 Current Clamp Installation:

**1:** Clip the current clamp around the main incoming supply tail. Ensuring the clamp is fitted the specified way around. Observe the label on the CT for the correct fitment.

**2:** Clip the current clamp connector into FAZE.

**Note:** the current clamp connector is pre-wired with 5 meters of twisted pair cable. This is extendable up to 100 meters with Cat 5e or Cat 6 cable using a single twisted pair.

Current Clamp Connector to FAZE ECO



## ! IMPORTANT

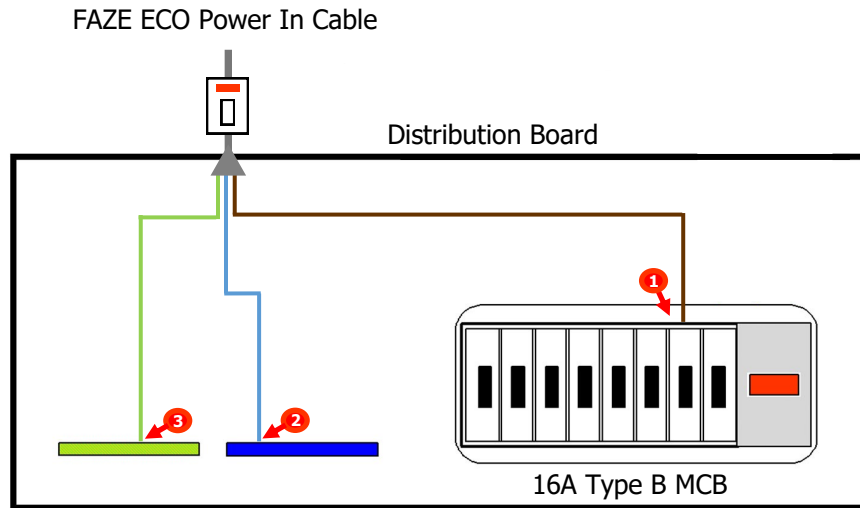
### WARNING: Please take note of the following:

- It is essential the only connections to the FAZE ECO circuit are resistive heating elements.
- It is the installers responsibility to protect against legionnaires by boosting the water temperature over 60°C once every 15 days minimum. This can be achieved with an external timer to override FAZE ECO.
- Ensure that the current clamp is fitted the correct way around. Failure to observe this will result in incorrect operation which may result in energy import.
- Check all connections are secure and comply with local electrical codes.

## 1.6 Option A: Installation Adjacent to the Distribution Board

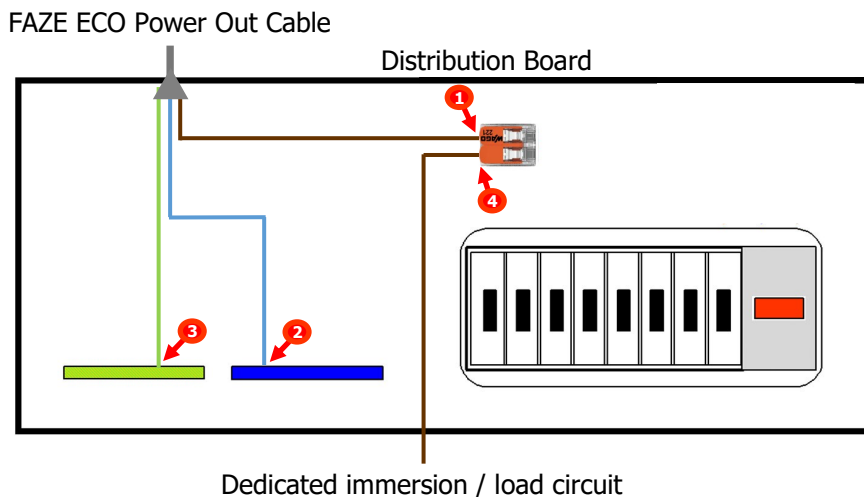
### A, Step 4. Input Connection Wiring:

- 1: Terminate the Live (**Brown**) cable to the load side of the 16A Type B MCB.
- 2: Terminate Neutral (**Blue**) To the neutral bus bar
- 3: Terminate Earth (**Yellow / Green**) to the earth bus bar



### A, Step 5. Output Connection Wiring:

- 1: Terminate the Live (**Brown**) cable to the push fit connector
- 2: Terminate Neutral (**Blue**) To the neutral bus bar
- 3: Terminate Earth (**Yellow / Green**) to the earth bus bar
- 4: Terminate the immersion or load (resistive only) circuit to be driven by FAZE ECO into the remaining side of the supplied push fit connector inside the distribution board

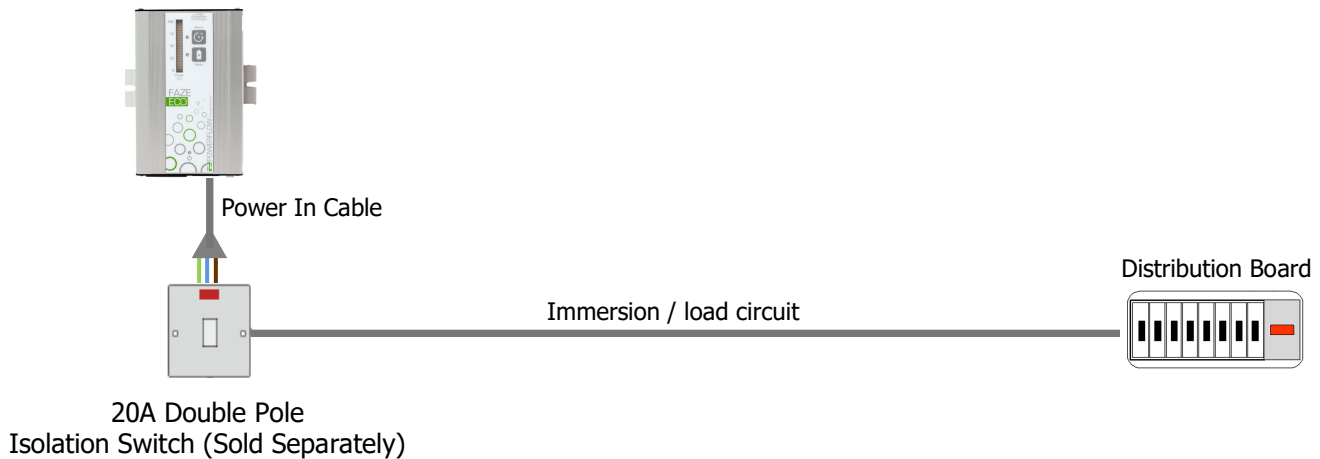


Return to Page 6 for Step 6.

## 1.7 Option B: Installation Adjacent to the Hot Water Cylinder or Load

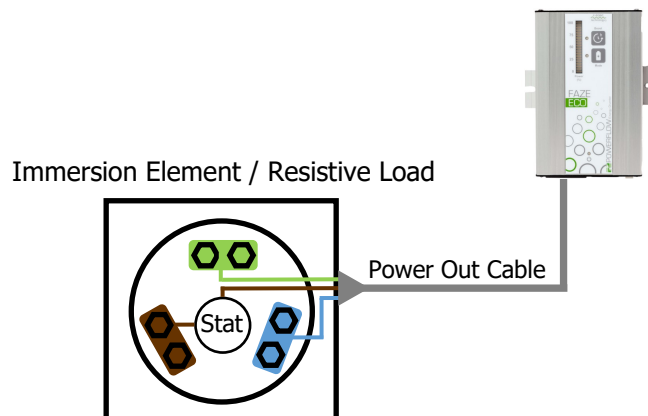
### B, Step 4. Input Connection Wiring:

- 1: Terminate the Live (**Brown**) cable to the load side of the isolation switch.
- 2: Terminate Neutral (**Blue**) cable to the load side of the isolation switch.
- 3: Terminate Earth (**Yellow / Green**) cable to the load side of the isolation switch.



### B, Step 5. Output Connection Wiring:

- 1: Terminate the Live (**Brown**) to the Load Live
- 2: Terminate Neutral (**Blue**) to the Load Neutral
- 3: Terminate Earth (**Yellow / Green**) to the Load Earth



Return to Page 6 for Step 6.



## 2. Product Description

PowerFlow FAZE ECO is a grid connected energy diversion system which converts surplus AC electrical energy, or export, from any grid connected solar or wind generator into heat via a hot water or space heating resistive load element. By performing this function, surplus energy generation, which is unable to be used, can be stored and used at a later time when demand for hot water or heating is required. This results in less energy consumption and in turn leads to cost savings.

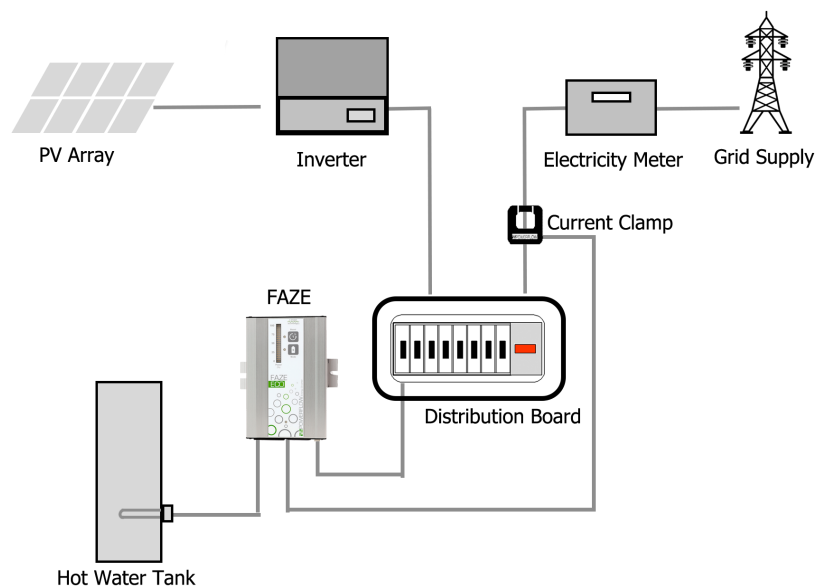
FAZE ECO is completely independent from the solar or wind generator other than it uses a current measurement device or CT to calculate in which direction energy is flowing and how much energy is available for storage. FAZE ECO performs energy capture purely based on this measurement alone. This enables FAZE ECO to work during any time of the day and, together with the solar or wind generator, to ensure that maximum energy capture is possible.

During times when export occurs, the amount of energy available continually changes due to changes in generation and changes in building demand. FAZE ECO automatically adjusts its output power level input every 200 milliseconds to match export levels ensuring that only surplus energy is sent to the heating load.

This method of fast accurate power measurement, combined with fast reacting automated self adjusting output power makes FAZE ECO unique. By utilising these control techniques, the maximum possible self consumption can be achieved through the system.

Only a single FAZE ECO device can be used on a single phase. For three phase installation, three devices can be used on each independent phase. FAZE ECO has been designed for use in conjunction with third party battery systems with battery mode (refer to page 15).

### 2.1 Typical System Layout



## **3. Introductory Information**

### **3.1 Validity**

**Read fully and understand this manual before commencing work**

### **3.2 Additional Information**

You can find additional information on the design of the complete Energy Recovery System at [www.powerflowenergy.com](http://www.powerflowenergy.com). For electrical design information such as MCB, RCD and cable sizing, please reference BS7671.

### **3.3 Country Grid Parameters**

#### **Using FAZE ECO Inside and Outside the UK**

- FAZE ECO is designed to be connected to an AC supply network with a nominal supply of 230V / 50Hz.
- FAZE ECO does not connect directly to the generation system and therefore will not effect its operation or any tariff rate that may be associated with it. In addition, it does not effect the grid connection standard associated with the generation equipment.
- FAZE ECO can be used outside of the UK provided it is connected to the above stated network and the supply standard complies with any other local electrical standards required for connection.

### **3.4 Product Identification and Serial Number**

The serial number is located in three places:

- On the side of your unit.
- On the outer packaging box.
- On the cover of this installation manual.

The serial number is used to track and activate your extended warranty. To register your FAZE ECO visit: [www.powerflowenergy.com/warrantyregistration](http://www.powerflowenergy.com/warrantyregistration)

## 4. Safety Information

### 4.1 Appropriate Usage

PowerFlow FAZE ECO is a grid connected energy diverter designed solely to be used together with any grid connected solar PV or wind generation system. It can be used in energy battery back up, or off grid systems, providing the electricity network complies to the appropriate grid standards.

Do not use FAZE ECO for any other purpose other than described in this manual. Alternative uses or modifications to the product are expressly NOT permitted. Any other use will void any warranty claims and operation permissions.

### 4.2 Safety Instructions

The following terms will be used throughout this manual. Please observe the safety instructions.

**DANGER: Danger to life due to high voltages.**

- All work detailed by this instruction MUST be carried out by an electrical professional.
- Children may not play with or have access to FAZE ECO

**WARNING: Risk of injury, illness or damage to property.**

- All work detailed by this instruction should be carefully considered.

### 4.3 IMPORTANT: Safety and Legionella Advice

**IMPORTANT:** Recommendations or advice that aren't followed correctly may cause installation or system problems and may result in additional product support or damage.



## DANGER

**WARNING: Please take note of the following:**

**1. DO NOT place objects over the enclosure.**

PowerFlow FAZE ECO uses the metal enclosure to dissipate heat. Covering the enclosure may cause product failure. Please ensure adequate ventilation is provided. For further information refer to the installation guide.

**2. DO NOT disassemble the unit at any time.**

PowerFlow FACE ECO contains live parts inside, never disassemble the system.

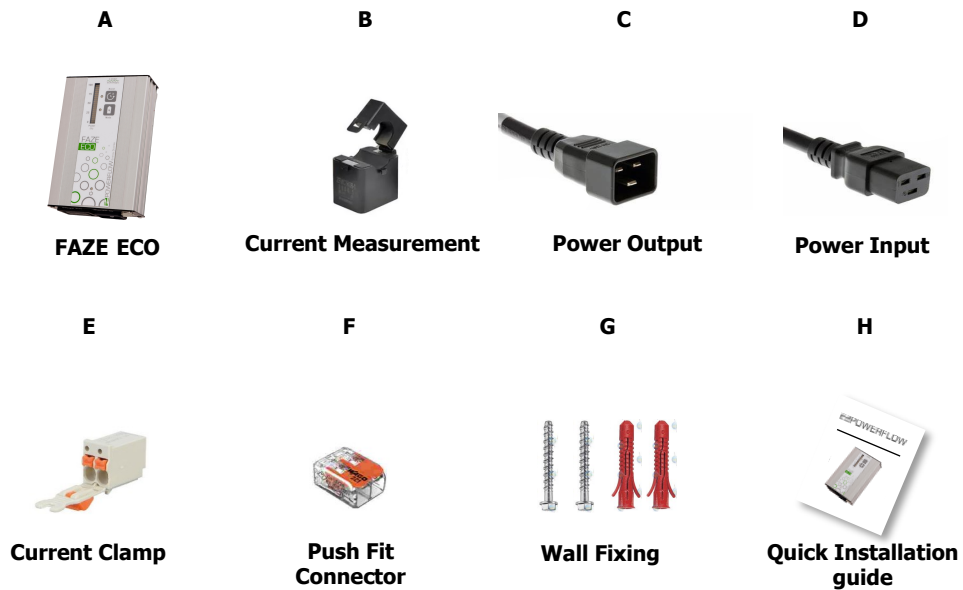
## 5. Unpacking

### 5.1 Scope of Delivery

Please check the delivery for completeness and for any visible external damage. Contact your supplier if anything is damaged or missing. Ensure that the Product Identification Documentation is retained.

The following components should be included:

### 5.2 Box Contents



Object	Quantity	Description
A	1	FAZE ECO Device with integral mounting brackets
B	1	Current measurement clamp (CT)
C	1	3 PIN IEC Male power OUT connector
D	1	3 PIN IEC Female power IN connector
E	1	Current clamp connector
F	2	16A 4.0mm 2 pin push fit through connector with lever
G	1	M6 wall fixing set
H	1	Quick Installation Guide.

## 6. System Design

It is important to take note of the following notices. Failure to do so may result in danger to persons, damage to property, or invalidation of the device warranty. All electrical work referenced in this section should be carried out by an electrical professional.

### Take note of the following warnings:

#### **DANGER: Risk of electric shock**

PowerFlow FAZE ECO is designed to be fully integrated and simple to install. It is recommended however, that all electrical work is carried out by a competent electrical professional and all local electrical standards such as BS7671 are observed prior to installation.

**DANGER:** FAZE ECO has an aluminium enclosure and is considered to be an exposed conductive part. There **MUST** be an earth connection terminated at all times.

**Ensure an earth continuity check between the PE supply and the case has been carried out prior to commissioning.**

#### **WARNING: Risk of damage to the Device**

FAZE ECO **MUST NOT** be installed in conjunction with Voltage Optimization or power factor correction equipment. Doing so may damage the device. Failure to ensure that no voltage or power factor correction devices of any type are installed on the premises prior to installation will result in the warranty being void. For further information, please refer to the warranty documentation.

### 6.1 AC Circuit Protection Design

The FAZE ECO device contains a single output connection, capable of outputting modulated power levels to a connected resistive load of up to 3000W

During operation it is possible for FAZE ECO to pull a load current of up to 20 Amps, therefore the supply circuit must be suitably designed to cope with this level of load current.

A maximum value of a 20A type B MCB should be observed for overcurrent and short circuit protection in this instance with a minimum supply conduction size of 2.5mm<sup>2</sup>.

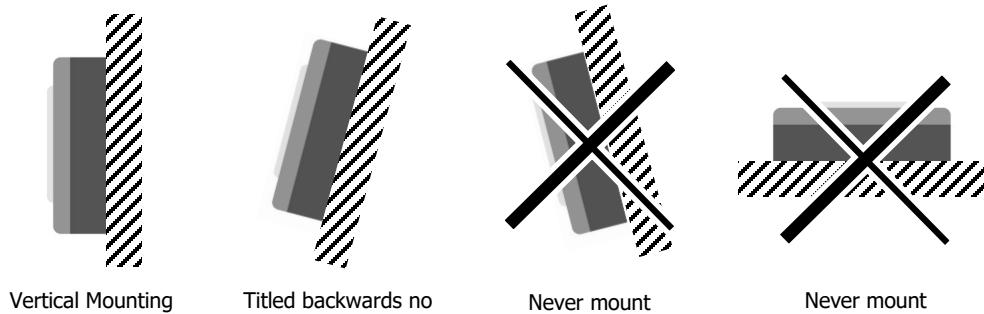
#### **Recommended AC connection method**

**Connection method:** A New Final Circuit is used to supply FAZE ECO  
**Cable Size:** 2.5mm<sup>2</sup> minimum is used (NOT SUPPLIED)  
**MCB Size:** 20A Type B max  
**Protection and isolation method:** 30mA RCD protection provided.

## 7. Selecting a Suitable Mounting Location

**IMPORTANT:** FAZE ECO is rated to IP20. It is suitable for indoor installations only. It's also suitable for damper environments such as un-heated garages or out buildings.

- The mounting method and location must be suitable for FAZE ECO's weight and dimensions. It has been designed for wall mounting only in a near vertical orientation. Ensure suitable ventilation.
- The mounting location would normally be close to the main consumers distribution board.
- Only mount on a solid surface and take into account cable runs from the device.
- The mounting location must at all times be clear and safely accessible without the use of additional equipment such as scaffolding or lifting platforms.



Do not expose FAZE ECO to direct sun light, as this can cause excessive internal heating

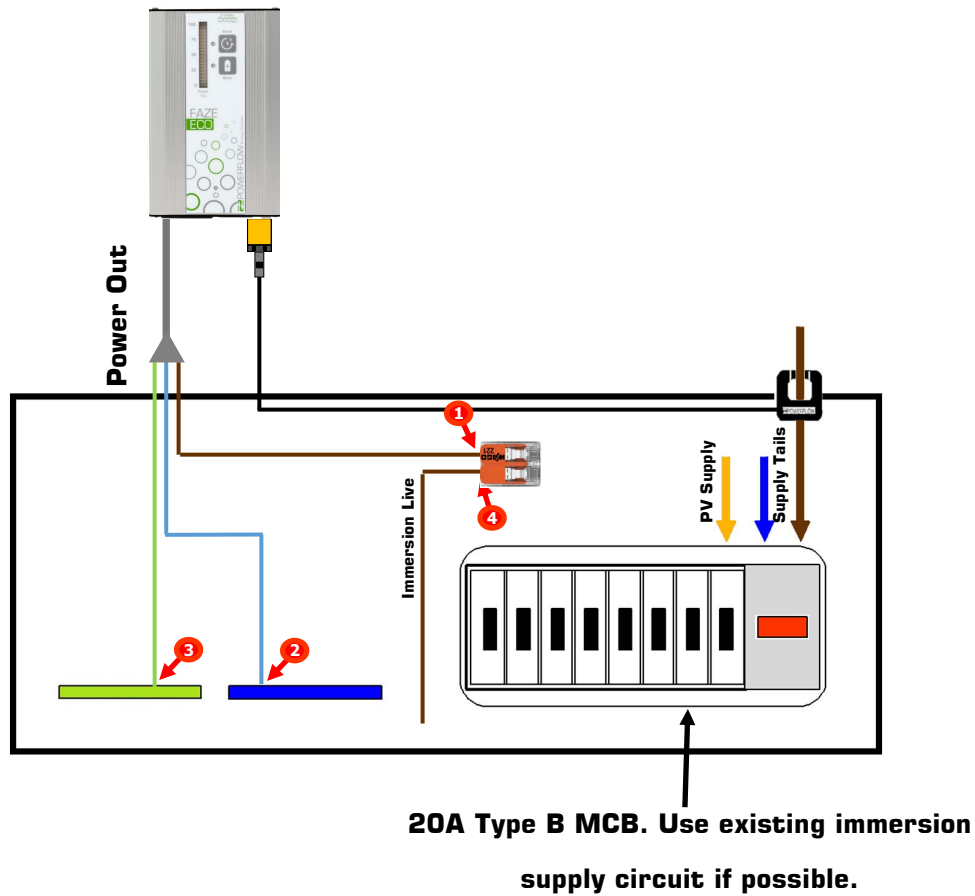
It is strongly recommended NOT to install FAZE ECO into loft spaces due to increased heat during summer months. Installations in locations which can exceed 40°C will reduce the ability to operate efficiently and could reduce the life span of the device. Note: The extended 3 year warranty will be void if devices are mounted in unsuitable locations.

### 7.1 Ventilation and Mounting Clearances

Observe the minimum clearance to walls and other devices. This is to ensure that there is sufficient and suitable space for heat dissipation.



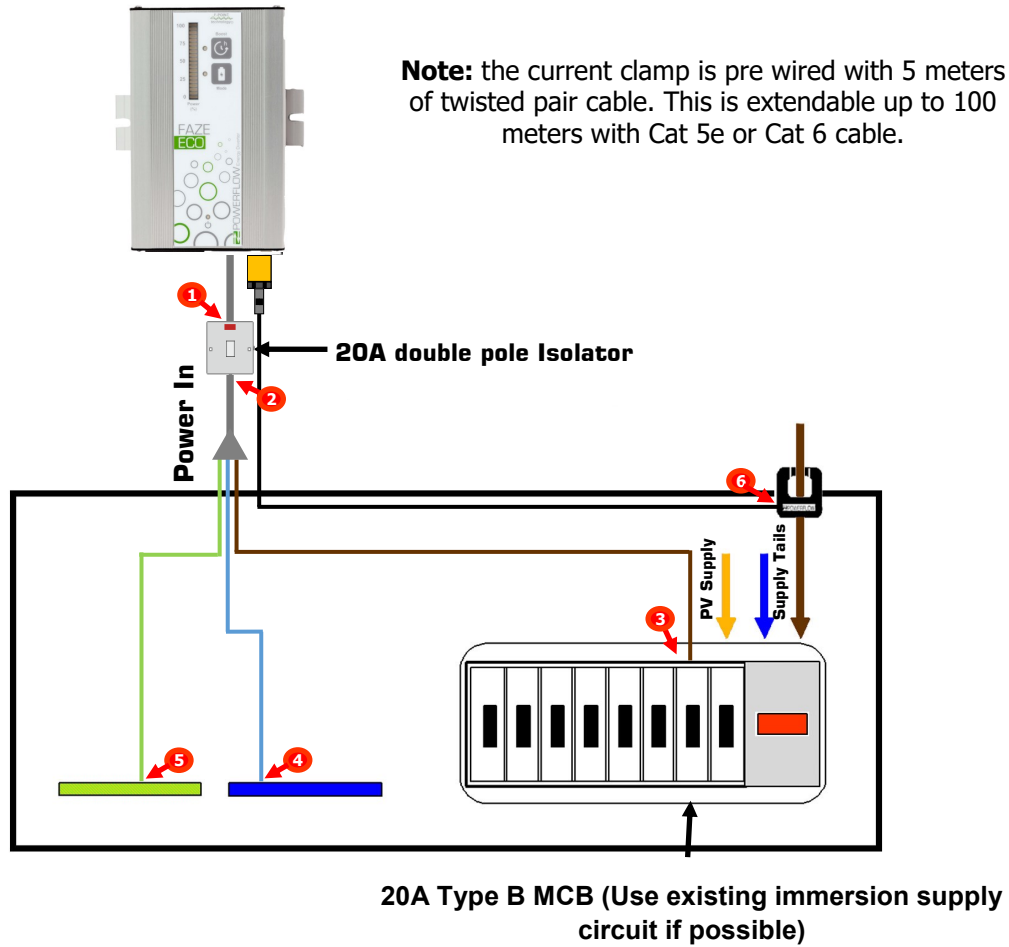
## 8. Output Connection Wiring Diagram



### IMPORTANT

- 1:** Terminate the Live (**Brown**) cable to the push fit connector
- 2:** Terminate Neutral (**Blue**) To the neutral conductor
- 3:** Terminate Earth (**Yellow / Green**) to the earth conductor
- 4:** Terminate the immersion or load circuit to be driven by FAZE into the remaining side of the supplied push fit connector inside the distribution board

## 9. Input Connection Wiring Diagram



### IMPORTANT

- 1:** Terminate the Live, Neutral and Earth conductor of the pre wired POWER IN cable connector to the load side of the 20A double pole isolation switch.
- 2:** Run a 20A supply circuit using 2.5mm cable to the supply side of the 20A double pole isolation switch.
- 3:** Terminate the Live (**Brown**) cable to the load side of the 20A Type B MCB.
- 4:** Terminate Neutral (**Blue**) To the neutral conductor
- 5:** Terminate Earth (**Yellow / Green**) to the earth conductor
- 6:** Clip the current clamp around the main incoming supply tail

**NOTE: It is essential that there are no other loads or electrical connections other than resistive heating elements connected to the FAZE driven circuit. Failure to observe this will result in damage.**

### IMPORTANT

It is essential that the current clamp (CT) is connected between the main (primary) distribution board and the building's supply meter and has been positioned the correct way.







Observe the label on the CT for correct fitment.

It must be connected in this location in order for FAZE ECO to function correctly. Failure to observe this will result in incorrect operation which may result in energy import.

PowerFlow will not be responsible for any costs incurred by incorrect installation.



## 10 LED Display Overview

LED Status	Explanation
	<b>No Load</b> - If the FAZE attempts to drive a heating load that has been switched off, either manually or by a thermostat.
	<b>No Export</b> - Indicates that no energy is being diverted
	<b>Live Energy Diversion</b> - The power bar shows the live export power being diverted to the load. Each LED represents 5%.
	<b>Power On</b> - Indicates that FAZE ECO is powered on. The LED will flash 5 times to show the unit is booting up, the light will stay illuminated if FAZE ECO is on.
	<b>Manual Boost On</b> - Indicates the boost button has been pressed, FAZE ECO will run on full power regardless of export for 90 minutes.
	<b>Battery Mode On</b> - Indicates battery mode has been turned on, FAZE ECO will allow the battery to have priority of export energy by slowing supply measurements down to longer than the battery.

### 10.1 LED Control Buttons

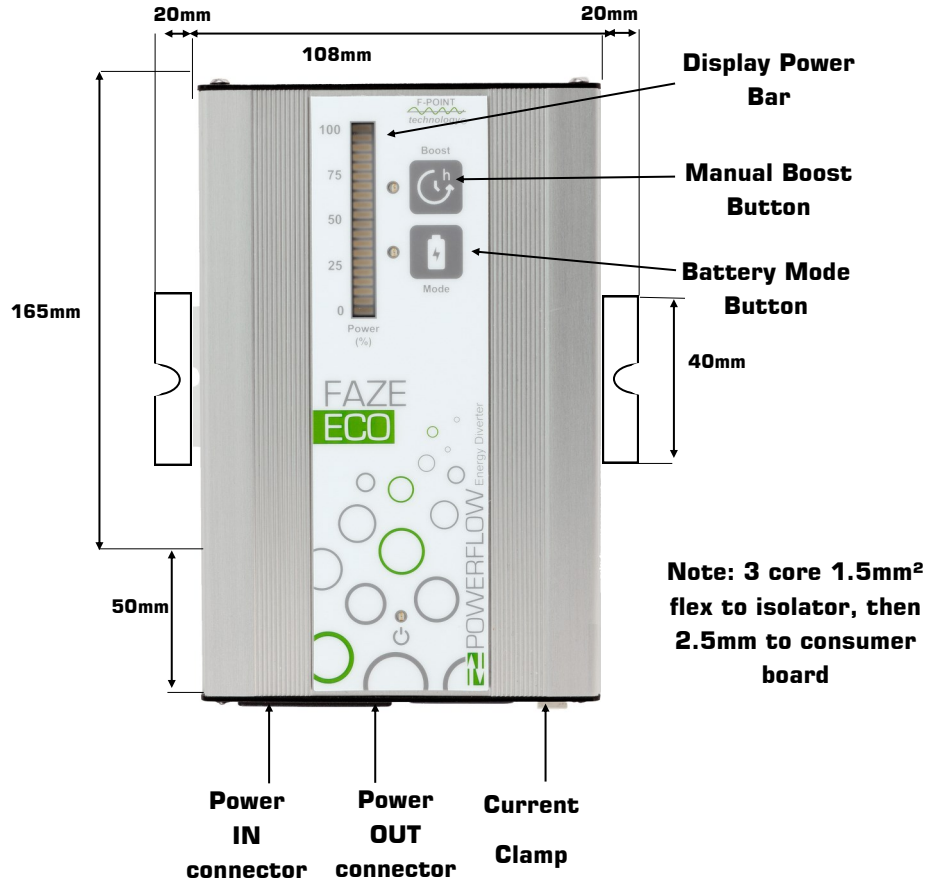


**Manual Boost** - The manual boost button is designed to enable the user to provide supplementary power to the heating load should it be required. To enable the manual boost, push the button once, an audible 'click' can be heard and the LED will turn on indicating the manual boost has been started. At the end of the timed period, the manual boost will automatically stop, the LED will turn off and FAZE will revert to normal operation. During the timed operation, with the LED illuminated, the timed period can be manually stopped by pressing the button once. Take note that during manual boost operation FAZE will supply the load with 100% power irrespective of export levels. If no generation is occurring this will result in importing energy during the timed period.

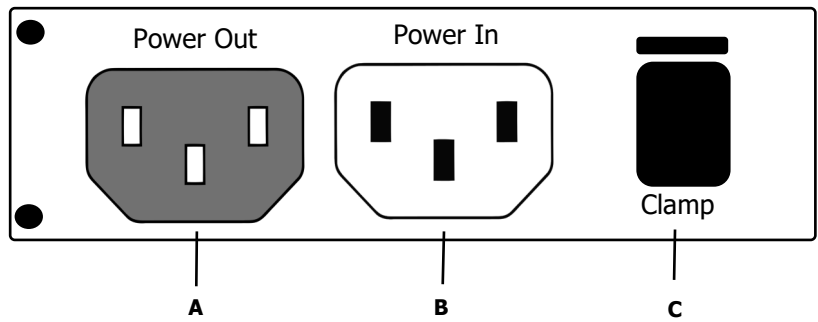


**Battery Mode** - When designing a multi technology renewable energy system, each storage medium must have differing priority settings. This is the speed that the device measures export energy. FAZE ECO has hyper-fast reaction speed as default. This results in priority being given to the FAZE over, for example a battery storage system. In order to give the battery storage system priority we slow down the FAZE's export measurement speed to be slower than the battery. When the battery mode is on the LED will illuminate and the measurement speed will be slowed down to 10 seconds, giving other devices priority of export energy.

# 11 Electrical Connections Overview



## 11.1 Connection Panel



Object	Description
A	Main Power OUT connector
B	Main Power IN connector
C	Current Clamp connector

## 12. Commissioning

### 12.1 Commissioning FAZE ECO

1. Mounted to a secure surface, the correct way up and with adequate ventilation.
2. All cable runs are correctly fixed and supported.
3. Ensure all the terminations inside the consumer unit are correct and the terminals have been tightened.
4. Ensure earth continuity between the earthing bar inside the consumer unit and one of the cover fixing screws on the device.
5. Carry out all circuit tests in accordance with BS7671.
6. Ensure the current clamp connector is securely clamped around the incoming live supply conductor in the correct location.
7. Check the orientation of the current clamp to ensure the label faces the incoming supply and that it is installed between the main meter position and the main consumer board.
8. Ensure any safety labelling has been securely fitted in the correct locations.
9. Ensure the customer has been issued with a user manual and has been given an overview of how their system works and how to use it.

**Only once all of the above has been completed should the system be energised.**

### 12.2 Automated Setup

PowerFlow FAZE ECO is an intelligent device with no initial setup required. It automatically detects the import / export voltage and current, and the size of the connected loads.

### 12.3 Adjusting the existing heating system

**IMPORTANT: For use with immersion heaters where hot water is currently heated by;**

**Gas or Oil boilers:**

All default settings are optimised for installations containing gas or oil boilers. To maximise savings, it is advised to re-time the boiler's domestic hot water timer to come on after sunset to allow the FAZE ECO to heat or pre-heat the hot water. This will allow maximum energy capture and lead to maximum savings.

**IMPORTANT: For use with immersion heaters where this is the only method of heating the water tank.**

When solar generation is low, there will not be enough export energy to heat the water tank fully. When FAZE ECO is used like this, the risk of legionella is significantly increased. Due to this, it is mandatory to use a programmable timer to override the heating system once per 15 days minimum.

## 13. Trouble shooting

Below is a sample of the most commonly asked question's from our support line.

If you can't find the answers to your questions in this manual, then for further information please visit [www.powerflowenergy.com](http://www.powerflowenergy.com) or you can also send us an email via our website at [www.powerflowenergy.com/contact-us](http://www.powerflowenergy.com/contact-us)

### **Why does FAZE ECO not power ON?**

- Check all AC connections are terminated correctly.
- Check that all MCB's, fuses are in place.
- Check all isolators are in the ON position.

If all of the above have been verified, please contact your supplier for further support in the first instance.

### **My FAZE ECO device seems to be running even when there's no export?**

FAZE ECO is receiving incorrect data from the connected current clamp (CT).

- Ensure that the current clamp is orientated the correct way round. Please refer to the label on the current clamp.
- Ensure that the current clamp is connected around the main incoming live supply tail between the main consumer distribution board and the main incoming electricity meter.

### **The LED bar shows load OFF all the time?**

This is normal if the heating load has reached temperature and switched off on its own thermostat.

When FAZE ECO operates it is able to detect if the heating load is connected or not. If FAZE ECO is continually displaying LOAD OFF when export is available, then it is likely the load is not connected.

- Check that the immersion switch is turned on
- Many modern immersion heating elements contain a thermal cut out switch which often looks like a small disc. This needs to be pushed inwards. It will be located on the immersion heating device.

**DANGER:** Ensure the power is supply is isolated before removing any covers.

### **I have a red neon light on my immersion switch which flashes when FAZE ECO is operating, is this normal?**

Yes, this is a completely normal by-product of operation and actually quite useful. It can act as a quick reference that FAZE ECO is diverting energy at that time. The faster the light flashes the more energy is being diverted.

### **When I put a volt meter on the immersion terminals during when FAZE ECO is outputting power I see large voltage fluctuations?**

This is completely normal. FAZE ECO operates by controlling the AC sign wave. Standard

Multi Meters are unable to detect this control method due to it's speed. This is why you see a lower average voltage reading which is constantly changing.

## 14. Warranty Information

### POWERFLOW Factory Warranty: FAZE ECO

Applies solely to **FAZE ECO** The statutory warranty obligation of the seller of your device is not affected by this warranty and remains fully valid for 36 months from the date of purchase. You receive a POWERFLOW extended factory warranty above the statutory 36 months period valid only if the following conditions are met:

If the device is registered on the POWERFLOW website at: [www.powerflowenergy.com/warrantyregistration](http://www.powerflowenergy.com/warrantyregistration) it will benefit from a 5 year warranty period from the date of purchase, or 10,000kWh of recovered energy operation (as recorded by the total kWh counter on the FAZE device). The total kWh limit is only applicable for installations with renewable generators greater than 10kW peak. This is inclusive of but does not affect the statutory warranty obligation of 36 months.

The POWERFLOW factory warranty covers any costs for repair or spare parts during the agreed period beginning on the date of purchase of the device, subject to the following warranty conditions. This is not associated with a durability warranty.

#### 14.1 Warranty Conditions

If a device becomes defective during the first six months of operation from date of purchase, the device will be replaced with a new equivalent product. Defects arising after the first six months will be covered under the POWERFLOW manufacturer warranty period and, unless this should be impossible or disproportionate, one of the following options will be selected at the discretion of POWERFLOW:

- Device repair at POWERFLOW, or
- Device repair on-site, or
- Exchange for a replacement device of equivalent value with regard to model and age.

In the latter case, the remainder of the warranty entitlement will be transferred to the replacement device and your entitlement will be documented at POWERFLOW. The term "disproportionate" as referred to above applies in particular if, as a result of the envisaged measures, POWERFLOW were to incur costs deemed unreasonable according to the following criteria:

- In view of the value that the device would have without the defect,
- Taking into account the significance of the defect, and
- After consideration of alternative workaround possibilities that POWERFLOW customers could revert to without significant inconvenience.

The factory warranty includes the costs of POWERFLOW for work and material for the restoration of faultless functioning in POWERFLOW's factory or for on-site repair work by POWERFLOW service personnel. All other costs, particularly shipping costs, travel and accommodation costs of POWERFLOW's personnel for on-site repairs as well as costs of the customer's own employees are NOT included in the factory warranty.

To determine the warranty entitlement, it will be necessary to email POWERFLOW at [info@powerflowenergy.co.uk](mailto:info@powerflowenergy.co.uk). If the defective device was installed by a PowerFlow accredited installer, it will be necessary to contact them in the first instance. The type label on the device must be completely legible. Otherwise, POWERFLOW is entitled to refuse warranty services.

Defective devices with a detailed error description and proof of purchase will need to be sent to the POWERFLOW factory for fault diagnosis. If no error is found with the device, you will NOT be charged and the device will be returned to the sender. Shipping costs may be charged at the discretion of POWERFLOW. If we agree to a replacement, we generally send an equivalent replacement device, packaged appropriately for transport, within ten working days.

## 14.2 Scope of Factory Warranty

The factory warranty does not cover damage that has occurred due to any of the following reasons:

- Transport damage
- Incorrect installation or commissioning
- Failure to observe the user manual and/or the installation and technical manuals
- Modifications, changes or attempted repairs
- Incorrect use or inappropriate operation
- Insufficient ventilation of the device
- Failure to observe the applicable safety regulations and appropriate standards. (e.g: BS7671, etc.)
- Public or private network supply problems outside of tolerance limits of the statutory guidelines.
- Force Majeure (e.g: lightning strikes, storms, fire, flooding or water damage, etc.)

Neither does it cover cosmetic defects which do not influence the energy recovery.

Claims that go beyond the rights cited in the warranty conditions, in particular claims for compensation for direct or indirect damages arising from the defective device, for compensation for costs arising from disassembly and installation, or loss of profits are not covered by the manufacturer warranty, insofar PowerFlow Energy Ltd is not subject to statutory liability. In such cases, please contact the company that sold you the device. Possible claims in accordance with the law on product liability remain unaffected. POWERFLOW reserve the right to change the warranty conditions without notice. All claims arising from or in connection with this warranty are subject to UK law.

For further information, visit [www.powerflowenergy.com](http://www.powerflowenergy.com)

## 15. Technical Specification

Output power: Max / Nominal	3520 / 3000 Watts
Output current: Max / Nominal	16A / 13.6A
Phase Operation	Single Phase
Voltage Range / Frequency	197V—250V / 50Hz
Compatible Generator Type	Solar PV / Wind / Hydro
Recommended renewable generator size	2.0kW or Greater
Output Load	Resistive Only
Output Control Range	5% - 100%
Minimum Load	200W
Minimum export power level / Export tracking range	25w / 25-200w
Dimensions (without connectors) (L / W / H ) mm	160 / 109 / 45
Weight	1.1kg
Noise Emissions	<10dBA
Self-consumption (night)	8mA
Degree of protection	IP20
Operating temperature range	-10 °C to +60 °C
Cooling concept	Convective Cooling
Efficiency	98%
Compliant Standards	CE / RoHs / BS EN / EMC / LVD

# EN Declaration of Conformity and Device Operation

The devices listed below have been developed, manufactured and/or tested according to the below mentioned EN directives.

- Electromagnetic Compatibility (EMC)
- Low Voltage Directive (LVD)
- General Electrical Safety Requirements

PRODUCT(s)	FAZE ECO
<b>Electromagnetic Compatibility –3 (EMC) *</b>	
<b>BS EN 61000-3-2: 2006:</b> Limitation for harmonic current emissions in public low-voltage supply systems.	X
<b>BS EN 61000-3-3:2008:</b> Limitation of voltage fluctuations and flicker in public low-voltage supply systems.	X
<b>Electromagnetic Compatibility –4 (EMC)</b>	
<b>BS EN 61000-4-5:2011:</b> Surge immunity tests.	X
<b>BS EN 61000-4-11: 2004:</b> Voltage dips, short interruptions and voltage variations immunity tests.	X
<b>Low Voltage Directive &amp; General Electrical Safety Requirements</b>	
<b>BS EN 60335-1:2012+A11:2014:</b> Household similar electrical appliances. Safety, General Requirements.	X
<b>BS EN 62109-1: 2010:</b> Safety of power converters for use in photovoltaic power systems. General requirements.	X
<b>EU Directives: 2006/95/EC, 2004/108/EC, CE, RoHs compliant</b>	X
<b>Device Operation</b>	
Verified in conjunction with the University of Gloucestershire	

### Information

Without written confirmation by Power Flow Energy, this declaration of conformity is no longer valid if:

- The product is modified, supplemented or changed in any other way
- Components, which are not part of the Power Flow accessories list are integrated into the product.
- The product has not been used for its intended use laid out by the product specifications.

Signature:



Ian Murray (Bsc Hons)  
Managing Director

Signature:



Dr Akbar Sheikh Akbari  
(PhD MSc BSc MIET)



